

Eigenmann & Veronelli S.p.A.

LINCOL DBS

LINCOL DBS (di butyl-sebacate), is a synthetic ester used as low temperature plasticizer mainly in synthetic rubber compounds (particularly nitrile, polychloroprene and PVC/nitrile) and in PVC compounds.

SPECIFICATIONS

| <u> </u> | U.M. | Limits | Methods |
|-------------------------|------------|--------------|-------------------------|
| - Appearance at 20°C: | | clear liquid | MA001 |
| - Water (K.F.): | % | 0,3 max. | MA013 NST Ba IV-I-65 |
| - Colour: | Apha Range | 100 max. | MA188 |
| - Acid value: | mgKOH/g | 0,3 max. | MA040 NGD C 10 -76 |
| - Saponification value: | mgKOH/g | 345 - 370 | MA042 NGD C33- 76 |

GENERAL CHARACTERISTIC

| - Density at 20 °C: | 0,933 - 0,940 kg/l |
|-----------------------------|--------------------|
| - Flash Point: | 170 °C min. |
| - Refraction index at 20°C: | 1,439 - 1,444 |
| - Odour: | absent or slight |
| - Ester: | 99.5 % min. |
| - lodine number: | 2 gJ/100 g max. |
| - Hydroxyl number: | 1,5 mgKOH/g max |
| - Viscosity at 25°C: | 6 - 10 cps |

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APPLICATIONS

The main characteristic of LINCOL DBS is to be a plasticizer with a good balance of properties, including excellent low temperature properties, good resistance to extraction by water and moderate volatility.

LINCOL DBS is usually used as the sole plasticizer (the average amount of use varies from 20 to 40 pphr) in synthetic rubber compounds for the production of technical rubber goods, profiles and hoses.

In PVC compounds (production of cable compounds, fabrics coating) LINCOL DBS is used as a secondary plasticizer, usually in combination with phtalates.

LINCOL DBS is considered suitable for use in products intended for contacts with foods.

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